

finish to the condition that it was before the cutting and chiselling by the Contractor.

The work of conduit installation and cutting in cement concrete work or brick work shall be coordinated with civil construction so as not to cause any undue hindrances and delays in progress. The Contractor shall obtain approval of the Consultant for route, etc. to suit the site conditions before starting chiselling and cutting. All junction boxes, outlet boxes, pull boxes etc., shall be installed concealed so as to finish with the surface.

Conduits installed on surface shall be fixed by means of black enamelled steel saddles and clamps having thickness of 3 mm or as mentioned in BOQ. The clamps shall be installed at a distance of not more than 600 mm.

All conduit bends shall be made with an approved conduit bending machine or hickory.

The radius of curvature of the inner edge of any bend shall not be less than the following table :

Conduit size	Radius
25 mm ( 1" )	Not less than 150 mm.
32 mm ( 1-1/4" )	Not less than 200 mm.
38 mm ( 1-1/2" )	Not less than 255 mm.
50 mm ( 2" )	Not less than 305 mm.
70 mm ( 2-1/2" )	Not less than 380 mm.
82 mm ( 3" )	Not less than 460 mm.
100 mm ( 4" )	Not less than 610 mm.

After completion of conduit installation, the system shall be checked for any charred or twisted portion prior to the pulling of wire. At all joints, PVC jointing solution or cement must be used.

The termination of conduits is shown diagrammatically on the drawings. The exact final location of the termination shall be coordinated with the equipment to be installed. Conduit ends pointing upwards or downwards shall be properly plugged, in order to prevent the entry of foreign materials. All openings through which concrete may leak shall be carefully plugged and boxes shall be suitably protected against filling with concrete. At all termination of conduit, soft bushes shall be fixed to prevent sharp edges of conduit ends from cutting or damaging the wires or cables to be pulled through them. Brass glands of appropriate sizes (as per size of conduit) with proper chuck nuts shall be used for fixing of conduits in junction boxes.

The entire conduit system shall be installed and tested before wiring is carried out. Any obstruction found shall be cleared by use of a cutting or other approved device and the conduit be cleaned out before the installation of cable.

#### 1.4 OTHER ACCESSORIES

Outlet boxes, pull boxes, inspection boxes, switch and socket outlet boxes, fan regulator boxes, shall be of 16 SWG sheet steel, de-rusted, degreased, rust-proof with two coats of zinc chromate primer and painted with enamel, complete with earthing terminal. All boxes shall have ample wiring space, and boxes used outdoors shall be weather-proof.

All the pull boxes are to be properly labeled according to the type of services for which it is installed.

END OF SECTION