


**REPAIRING AND MAINTENANCE OF MAIN COLLAR BEARING WHITE
METEL I/C STARTER POINT FIXING OF BLOWER AT 70 MGD COD
HILLS.**

S.NO	DESCRIPTION OF WORK.	QUANTITY.	ESTIMATED UNIT COST
01	Mfg main gear collar bearing fixing of air blower 170 KW re-metling with pure white metal No II-R imported i/c turning, grinding, polishing and buffing including casting to the required size 112 mm dia x 80 mm long x 28mm w	12 No	77,100/=
02	Mfg main gear collar bearing fixing of air blower 170 KW re-metling with pure white metal No II-R imported i/c turning, grinding, polishing and buffing including casting to the required size 107 mm dia x 73 mm long x 28mm w	12 No	76,476/=
03	Mfg main gear collar bearing fixing of air blower 170 KW re-metling with pure white metal No II-R imported i/c turning, grinding, polishing and buffing including casting to the required size 108 mm dia x 64 mm long x 28mm w	12 Nos	81,600/=
04	Mfg main gear collar bearing fixing of air blower 170 KW re-metling with pure white metal No II-R imported i/c turning, grinding, polishing and buffing including casting to the required size 109 mm dia x 825mm long x 23mm w	12 No	94,560/=
05	Mfg main gear collar bearing fixing of air blower 170 KW re-metling with pure white metal No II-R imported i/c turning, grinding, polishing and buffing including casting to the required size 109 mm dia x 18 mm long x 22mm w	12 No	93,588/=
06	Mfg main gear collar bearing fixing of air blower 170 KW re-metling with pure white metal No II-R imported i/c turning, grinding, polishing and buffing including casting to the required size 95 mm dia x 74 mm long x 18mm w	12 No	54,288/=
07	Mfg main gear collar bearing fixing of air blower 170 KW re-metling with pure white metal No II-R imported i/c turning, grinding, polishing and buffing including casting to the required size 122 mm dia x 14 mm long x 30mm w	12No	132,156/=
	Mfg star delta oil stator air contact silver contact gun metal step point I type size length 80mm x w 30mm x thick 10mm	108 No	82,890/=
	Mfg star delta oil stator air contact silver contact gun metal step point Big angle type size length 60mm x w 50mm x thick 08mm	108 No	74,250/=
	Mfg star delta oil stator air contact silver contact gun metal step point Small angle type size length 40mm x w 40mm x thick 08mm. (Turning, banding, polishing and buffing and making as per sample complete job etc.	144 No	78,120/=
	Providing and fixing S.S nuts and bolts size 4" long x 18mm dia (fixing of gear box).	52 No	9,100/=
	Providing and fixing S.S nuts and bolts size 5" long x 22mm dia (fixing of fan body).	42 No	7,350/=
	Providing and fixing S.S nuts and bolts size 4" long x 1" dia (fixing of coupling).	42 No	12,180/=
	Providing and fixing S.S Sted size 2 1/2" long x 14mm dia (fixing of water body).	96 No	18,720/=
	Providing and fixing S.S Sted size 3" long x 14mm dia (fixing of oil pump box).	146 No	25,550/=
	Providing and fixing coupling rubber bush size (outer dia 45mm x 40mm length x thick 10mm) .	48 No	16,800/=
	Providing and fixing rubber gas kit fixing of Air blower 170 KW.	02 Set	5,000/=


KHAIR MOHAMMAD SOOMRO
EXECUTIVE ENGINEER
P.P.DIVISION, KW&SB